





Kałuszyn, 21.03.2023

DECLARATION OF CONFORMITY

Click-Pack Sp. z o. o.

Wiertnicza 169 Street

02-952 Warsaw

Poland

1. The identity of the materials, the articles, products from intermediate stages of manufacture or the substances intended for the manufacturing of those materials and articles.

Printed/Not printed PE coated Paper bowl

Our paper products are made virgin-fibre board, 100% recyclable after use.

Paper cups coated polyethylene made of heat sealing technology. Offset printing using paint and lacquers with reduced migration. Product is finished with an offset barrier varnish.

2.Confirmation that the plastic materials or articles, products from intermediate stages of manufacture or the substances meet relevant requirements laid down in.

- Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food with amendments with amendments.
- Regulation No 1935/2004 of the European Parliament and of the Council of 27th October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EWG and 89/109/EWG.
- **Commission Regulation 2023/2006** of 22 December 2006 on good manufacturing practise for materials and articles intended to come into contact with food with amendments.
- Polish "Act Of Safety of food and feed" of 25 of August 2006 (with amendments).
- Recommendations XXXVI BfR "Paper and cardboard for food contact"
- Commission Regulation (EU) 2018/213 of 12 February 2018 on the use of bisphenol A in varnishes and coatings intended to come into contact with food and amending Regulation (EU) No 10/2011 as regards the use of that substance in plastic food contact materials.



















- Regulation No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).
- EuPIA Guidelines (European Association of Printing Ink Manufacturers), EuPIA-Leitlinie.
- **SWISS SR 817.023.21** Amendment of Regulation SR 817.023.21 of the EDI on Materials and Articles Intended to Come into Contact with Foodstuffs
- Resolution ResAP (2005)2 on printing inks used for printing on the outside of packages and articles intended for contact with food.

All related regulations resulting from Directive (EU) 2019/904

3. Adequate information relative to the substances used or products of degradation thereof for which restrictions and/or specifications are set out in Annexes I and II to this Regulation to allow the downstream business operators to ensure compliance with those restrictions.

Based on the information given by our suppliers we confirm the compliance of the components contained for paper cups with regulations 1935/2004/EC of the European Parliament and of the Council of 27th October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EWG and 89/109/EWG and Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food with amendments.

The final paper cups meets the requirements of Directive 94/62/EC with amendments and contain no harmful and dangerous substances for the environment and the total content of heavy metals PB, Cd, Cr (VI) and Hg is not exceeded by 100 mg/kg.

Based on the declaration of the producer of the raw material, we inform that the substances specified in Annexes I and II of Commission Regulation (EC) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food with amendments are not used for the production

4.Adequate information relative to the substances which are subject to a restriction in food, obtained by experimental data or theoretical calculation about the level of their specific migration and, where appropriate, purity criteria in accordance with Directives 2008/60/EC, 95/45/EC and 2008/84/EC to enable the user of these materials or articles to comply with the relevant EU provisions or, in their absence, with national provisions applicable to food;

This declaration is based on the results of tests conducted by independent, accredited and certified laboratories.



















The research for global migration was performed by accredited laboratory. The results obviously shows, that our articles meets fully overall migration level do not even coming close to the legally established maximum limit of 10 mg/dm², included in Commission Regulation (EU) No 10/2011 with amendments.

Method	Simulant	Test conditions: time, temp.	Criteria
PN-EN 1186-1:2005	10% Ethanol	10 days, 40°C	≤ 10 mg/dm²
	3% Acetic Acid	10 days, 40°C	≤ 10 mg/dm²
	95% Ethanol	10 days, 40°C	≤ 10 mg/dm²
	Isooctane	10 days, 20°C	≤ 10 mg/dm²

The compliance test were performed with a ratio of contact surface area to volume used 0,43 dm²/45 ml.

- 5. Specifications on the use of the material or article, such as.
- (i) type or types of food with which it is intended to be put in contact;
- (ii) time and temperature of treatment and storage in contact with the food;
- (iii) ratio of food contact surface area to volume used to establish the compliance of the material or article.

The recommended storage conditions are at 65% relative humidity and 15-35°C. In order to secure/ensure product safety the product must be well wrapped and stored indoor.

Based on the migration test the paper cups can be safely used for hot drinks (to 100°C).

Paper cups use under normal conditions using the above restrictions do not pose a threat to human health and life, do not cause any organoleptic changes in food and do not cause changes in the composition of the food.

Product is not intended to serve products containing alcohol.

Product is not intended to serve products containing more than 10% fat.

Product is not intended for de-freezing and/or re-heating of food (e.g. ready meals) in microwave oven and conventional oven.

Final verification of the suitability of the product mentioned in the declaration for the type of food used, which it will be filled, lies with the customer.



















6. When a functional barrier is used in a multi-layer material or article, the confirmation that the material or article complies with the requirements of Article 13(2), (3) and (4) or Article 14(2) and (3) of this Regulation

Object of the declaration is consistent with the requirements art. 14 § 2 and 3 Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food with amendments.

7 Declaration validity term

According to point 15.3 of Commission Regulation (EU) No 10/2011 Declaration "shall be renewed when substantial changes in the composition or production occur that bring about changes in the migration from the materials or articles or when new scientific data becomes available".

Click-Pack Sp. z o. o. undertakes to renew this declaration when only mentioned facts will take place.

Quality Specialist

Katarzyna Ułanowska













